
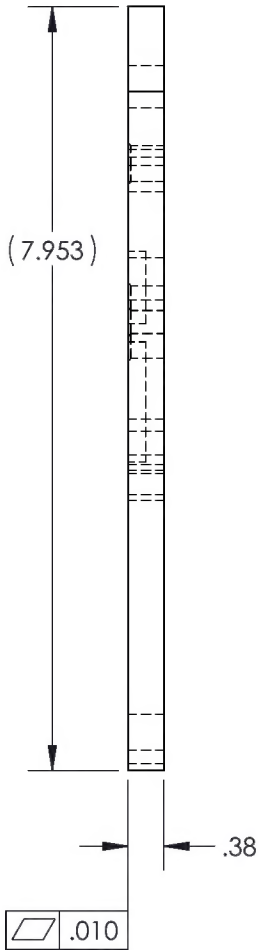
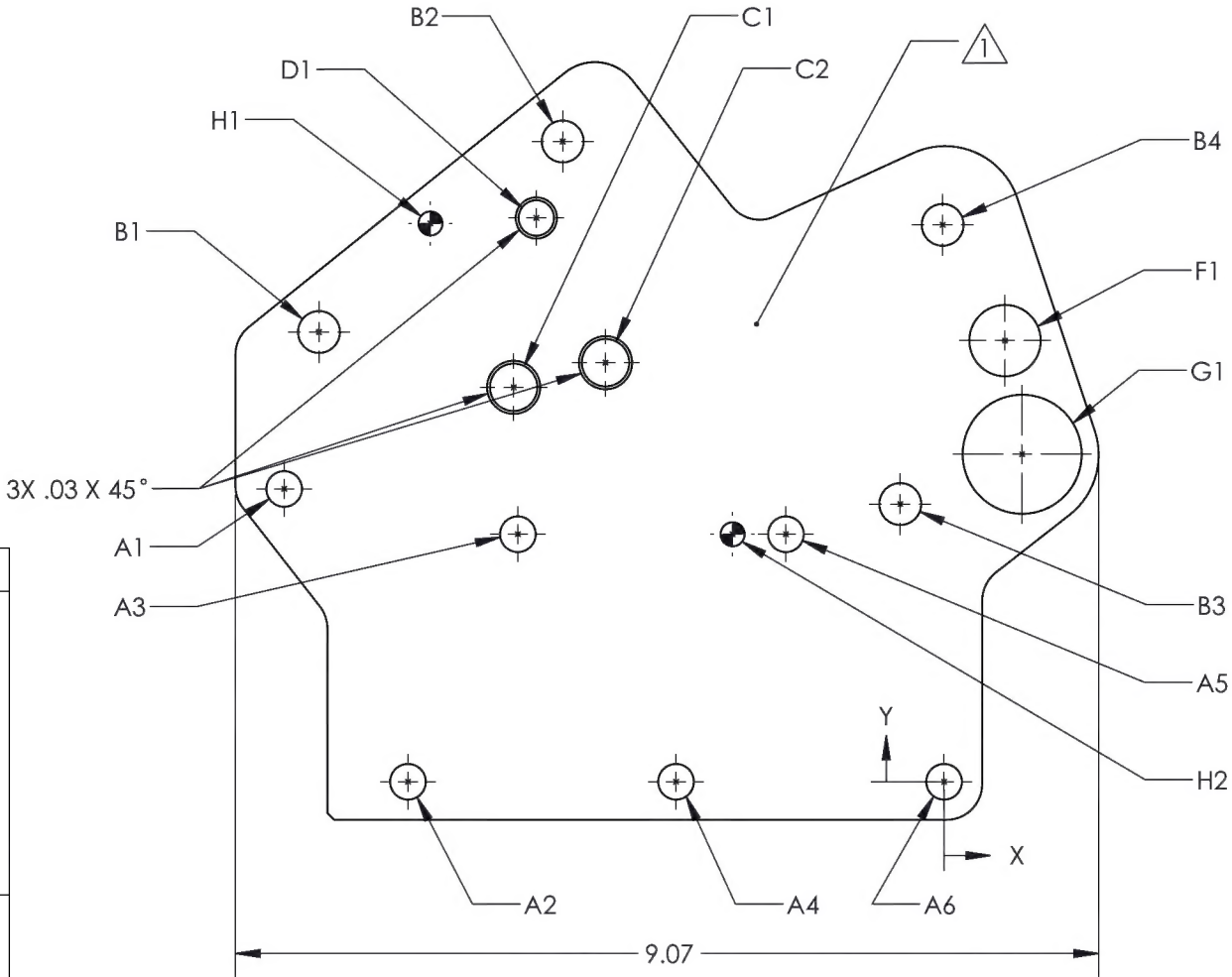
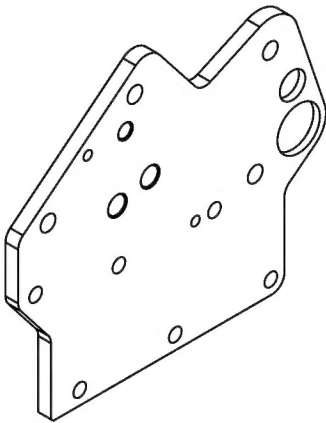


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		AS DRAWN BY CANAM.	7/23/2013	JAG	
6		MODIFIED SHAPE TO MATCH PARTS, ADDED TOLERANCE TO HOLES.	7/23/2013	JAG	
7	14-0094	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D  CONTROL TOLERANCE WAS .005 IS .010. DELETED Ø.104 ADDED E1 & E2.	7/28/2014	DPD	RW
8	16-0068	UPDATED TO NEW STANDARDS. CH'D FINISH WAS CLEAR ANODIZE IS BLACK ANODIZE. ADDED ALIGNMENT PIN HOLES <b>H1</b> & <b>H2</b> 2X Ø.2518-.2532. CH'D <b>A1, A2, A3, A4, A5, A6</b> CH'D DIM WAS Ø.375 THRU ALL IS Ø.375 +.005 -.000 THRU ALL. ADDED CAD DATA NOTE.	7/6/2016	DPD	SM



TAG	X LOC	Y LOC	SIZE
A1	-6.930	3.073	Ø .375 <sup>+.005</sup> <sub>-.000</sub> THRU ALL
A2	-5.630	-.000	
A3	-4.476	2.598	
A4	-2.815	-.000	
A5	-1.661	2.598	
A6	-.000	-.000	
B1	-6.564	4.720	Ø .440 THRU ALL
B2	-4.005	6.720	
B3	-.460	2.915	
B4	-.015	5.845	
C1	-4.520	4.140	Ø .4986 <sub>.4982</sub> THRU ALL
C2	-3.555	4.398	
D1	-4.282	5.917	Ø .3734 <sub>.3730</sub> THRU ALL
F1	.640	4.630	Ø .750 <sup>+.020</sup> <sub>-.000</sub> ▽ .188
G1	.820	3.437	Ø 1.250 <sup>+.020</sup> <sub>-.000</sub> ▽ .188
H1	-5.3935±.0005	5.8594±.0005	Ø .2532 <sub>.2518</sub> THRU ALL
H2	-2.2204±.0005	2.5975±.0005	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-6	1	SIDE PLATE COVER	7075-T6	

NOTE:  
1. MACHINE ENGRAVE BATCH NUMBER.  
2. USE CAD DATA TO MANUFACTURE.

			
TITLE SIDE PLATE COVER			
DWG NO. 4.5NR-6			REV 8
MAT'L 7075-T6		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH BLACK ANODIZE		.XX ± .01 ANGLES ± 5°	
SPEC MIL-A-8625F, TYPE II, CLASS II		.X ± .1 SURFACES = 125/✓	
DRAWN BY: CANAM		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: MACKOVJAK			
SCALE 1:2	DATE 10/15/1997	SHEET 1 OF 1	